

SET UP INSTRUCTIONS

3734 – 80” WINDLEY KEY FOUNTAIN

Open bag containing the pump kit **P46012**. In the kit you will find:

1 - 40460 (460 gallon per hour pump)	1 – 3/4" X 1/2" plastic tee	1 - rubber stopper
1 - 48" long piece of 3/4" clear tubing	1 – 1/2" plastic ell	1 – hose clamp
1 - 6" long piece of 1/2" kink free tubing	1 – putty tape 12" long	

1. Find the pedestal and position it on a firm and level surface where the fountain will remain. On a padded surface, place the largest shell near the pedestal.
2. Find the pump and the rubber stopper. Place pump in the center of the large shell and run the plug end of the power cord down the PVC pipe located in the pump house in the center of the shell. Retrieve the power cord from under shell.
3. Run the power cord down the hole that is through the pedestal. Retrieve the power cord from under pedestal and place in groove in the bottom of pedestal. Place the largest shell on the pedestal. While placing the shell on the pedestal carefully pull the remainder of the power cord until all is hidden inside the fountain. Slip the rubber stopper onto the power cord about 20" from the pump. Insert the rubber stopper snugly into the PVC pipe.
4. Position the largest shell on pedestal and level. To level shell, place level on top rim of the pump house in the center of shell and level in all directions. **Shim as needed.**
5. Find the 3/4" clear tubing 48" long and attach one end onto the outlet side of the pump with the hose clamp.
6. Find the spacer and run the 3/4" clear tubing up thru the hole in the center of the spacer. Position the spacer on top of the larger shell and level in all directions.
7. Find the second shell and run the 3/4" clear tubing up thru the hole in the center housing of the shell. Position this shell on top of the spacer and level. To level shell, place level on the top rim of the center housing in center of shell and level in all directions. Cut the 3/4" clear tubing 1 1/2" below the top surface of the center housing in the second shell.
8. Find the 3/4" X 1/2" plastic tee, the 1/2" plastic ell and the 1/2" kink free tubing. Attach one end of the 1/2" kink free tubing onto the middle connection on the 3/4" X 1/2" plastic tee. Attach the 1/2" plastic ell onto the opposite end of the 1/2" kink free tubing. Attach an end connection on 3/4" X 1/2" plastic tee onto the end 3/4" clear tubing located in the center of the second shell. Attach the remainder of the 3/4" clear tubing onto the opposite end connection of the 3/4" X 1/2" plastic tee.
9. Find the third shell and run the 3/4" clear tubing up thru the hole in the center housing of the shell. Place the 1/2" kink free tubing in the groove located in the bottom of the third shell with the elbow on the outside of the center housing pointing down. Position this shell on top of the second shell and level. To level shell, place level on the top rim of the center housing in center of shell and level in all directions. Check to make sure that the pump is seated on the floor of the pump house in the large shell. Trim the 3/4" clear tubing 5" above the top surface of the center housing of the third shell.
10. Find the putty tape. Wrap the putty tape around the 3/4" clear tubing on its self just above PVC pipe in the top shell. Push the putty tape down into the PVC pipe all around the 3/4" clear tubing. **You want to create watertight seal so use all of the putty tape.** Find the finial. Slip the finial onto the 3/4" clear tubing and position the finial on top of fountain.
11. Find the two drain plugs and insert snugly into the drain inserts located in the two larger shells. Remove any tape and or dirt from the drain inserts before you insert the drain plugs.
12. Fill shells with tap water and plug pump into a 110VAC GFCI protected outlet. Adjust water flow to the finial using the dial type flow control located on the front of the pump until the desired result is achieved. Find the square plug and install into the opening in the pump house riser.

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