



MASSARELLI'S®

MAKERS OF FINE STONE GARDEN ACCENTS

SET UP INSTRUCTIONS

3715 – 137" THREE TIER SAVONA FTN ON 12 FT POOL

Open bag containing the pump kit **PMP1206A**. In the kit you will find:

1 – 4800 gallon per hour pump	4 – 2" hose clamp	1cs – SIKAFLEX 1a
1 – 4 piece PVC pipe assembly	4 – drain plugs (for pool)	1 - #11 rubber stopper
1 – 48" piece of 1 1/2" kink free tubing	1 – 24" piece of 1 1/2" kink free tubing	1 – valve assembly

1. START WITH PAGE 1 OF THE MODULAR POOL SET UP INSTRUCTIONS. At this point you have the power cord of the pump running down the PVC pipe that is in the round center section of the modular pool with seven feet of slack between the pump and the PVC pipe and the round center section of the modular pool is level and set in place. The #11 rubber stopper is inserted snugly into the PVC pipe.
2. Find and position the fountain pedestal on the round center section of the modular pool and level. To level, place the level on top surface of the pedestal. Level in (2) Two directions left to right and front to back. **Shim as needed.**
3. Find and position the largest shell on top of the fountain pedestal and level. To level shell, place level on top of the outside rim of the shell. Level in (2) Two directions left to right and front to back. **Shim as needed.**
4. Find and place the pumphouse in the center of large shell. Line up the water inlet hole in the pumphouse with the water inlet hole that is in the round center section of the modular pool. Position the pumphouse in the center of large shell and level. To level pumphouse, place level on top of pumphouse. Level as stated in step #3.
5. Find the PVC pipe assembly marked #1. In the center of the largest shell there is a 4" PVC insert. Insert the elbow end of the PVC pipe assembly marked #1 into the 4" PVC insert. The elbow end will pass through the shell down into the pedestal and into the round center section of the modular pool. Position the open end of the elbow facing out the water inlet hole in the round center section of the modular pool. Find the assembly marked #2 and GLUE the 1 1/2" PVC pipe into the end of the 1 1/2" elbow.
In the center of the largest shell insert the 4" reducer bushing into the 4" PVC insert.
6. Find and position the larger spacer that is 26" high on top of pumphouse in center of shell and level. To level spacer, place level on top of spacer. Level as stated in step #3.
7. Find and position the second shell on top of the spacer and level. To level shell, place level on top of the outside rim of the shell. Level as stated in step #3.
8. Find the PVC pipe assembly marked #3 and insert the pipe end into the hole that is in the center of the second shell and down to connect to the 1 1/2" PVC tee.
9. Find and position the second spacer that is 20" high on top of center housing of shell and level. To level spacer, place level on top of spacer. Level as stated in step #3.
10. Find and position the third shell on top of the spacer and level. To level shell, place level on top of the outside rim of the shell. Level as stated in step #3.
11. Find the PVC pipe assembly marked #4 and insert the pipe end into the hole that is in the center of the third shell and down to connect to the 1 1/4" PVC coupling.
12. In the box that the pump was shipped in, you will find the outlet connector and the 1 1/2" outlet fitting. Attach the outlet connector and the 1 1/2" outlet fittings to the pump. Find and connect the piece of 1 1/2" kink free tubing 24" long to the outlet of the pump with a hose clamp. Find and connect one end of the valve assembly to the opposite end of the piece of 1 1/2" kink free tubing 24" long with a hose clamp. Find and connect the piece of 1 1/2" kink free tubing 48" long to the opposite end of the valve assembly with a hose clamp. Connect the opposite end of the 1 1/2" kink free tubing 48" long to the barbed fitting located in the round center section of the modular pool with a hose clamp. If necessary, trim the 1 1/2" kink free tubing to the proper length.
13. Find the finial and remove any excess concrete or tape from inside and both ends of the PVC pipe located in the center of the finial. Slide the finial onto the 1 1/4" PVC pipe. Position the finial on top of fountain.
14. **Assemble the remainder of the modular pool.**



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15. Find the drain plugs and insert them snugly into the drain insert located in the two larger shells and the modular pool. **AFTER 24 HOURS** fill the modular pool and the fountain shells with tap water and plug pump into a 110VAC GFCI protected outlet. To regulate water flow of the fountain, adjust the valve that is attached to the pump until the desired result is achieved.

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3247 - 12FT MODULAR POOL SET UP

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If you have questions on the setup of this fountain please call MASSARELLI'S for assistance 1-888-567-8300.

TOOLS AND THINGS YOU WILL NEED.

4' Level, Tape Measure, Marker, Dripless Caulking Gun, Utility Knife, Phillips Screw Driver, Bucket Of Water, Rags, Heavy Rubber Hammer, Crowbar, 2x4 Board 12" Long, 2 Wheel Hand Truck.

DO NOT UNPACK OR START THE ASSEMBLY OF THE MODULAR POOL IF RAIN IS IN THE FORECAST FOR 2 DAYS OR IF THE TEMPERATURE IS GOING TO BE BELOW 39f. THE MODULAR POOL MUST BE COMPLETELY DRY BEFORE THE APPLICATION OF THE CONSTRUCTION SEALANT.

EACH MODULAR POOL IS CAREFULLY PACKED AT THE FACTORY ON MULTIPLE PALLETS. THE PIECES ARE PACKED IN THE ORDER THAT EACH PIECE WILL BE USED IN THE ASSEMBLY. REMOVE THE SHRINK WRAP FROM ALL OF THE PALLETS AND LOCATE THE PIECES YOU NEED FIRST. CHIPS, DINGS AND SCRAPES FROM UNPACKING, HANDLING AND PLACEMENT WILL NOT COMPROMISE THE INTEGRITY OF THE POOL.

#3247 12FT MODULAR POOL

1 - ROUND CENTER SECTION		420 lbs
1 - 36" ROUND PUMPHOUSE		327 lbs
1 - ROUND PUMPHOUSE LID		133 to 442 lbs
8 - FLOOR SECTIONS	MARKED #1 thru #8	180 lbs each
16 - WALL SECTIONS	MARKED #1, 14 pieces are marked #2-15 and #16	375 lbs each
16 - WALL CAPS		45 lbs each

Prepare a LEVEL BASE of 4" poured concrete or 6" compacted crushed limestone.

The 12FT MODULAR POOL has a 14 feet outside diameter.
Outside Wall Height 16". Inside Wall Height 12", Wall Cap 2" Thick, Floor 4" Thick

Locate and mark the center of the area where the pool and the fountain will be set up.

WATCH YOUR FINGERS!!!

Begin the modular pool setup with the round center section.

Find and open the pump box. Remove, only the pump and set aside the box with the pump accessories.

Before you lower the round center section of the modular pool in place.

Run the power cord of the pump down the PVC pipe. Retrieve the power cord from the backside and place in the groove in the bottom of the round center section.

Leave seven feet of slack between the pump and the PVC pipe.

CAREFULLY lower the round center section into position.

Find the #11 rubber stopper that is in the pump kit and slip it onto the power cord about 7' from the pump. Insert the rubber stopper snugly into the PVC pipe.

When you assemble the remainder of the pool, run the power cord to the outside of the pool by way of the bottom joints of the pool sections.

Assemble the fountain completely. Fountain set up instructions are included in the pump kit.



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3247 - 12FT MODULAR POOL SET UP

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Around the outside edge of the round center section there are location marks for locating the floor sections. They are marked #1 thru #8.

The floor sections are marked #1 thru #8.

YOU MUST START WITH THE FLOOR SECTION MARKED #1.

Locate and position floor section #1 onto the location marked #1 on the round center section.

KEEP THE FLOOR SECTION JOINTS AS TIGHT AS POSSIBLE.

Locate and position the remainder of the floor sections #2 thru #7 onto the round center section and the previous floor section.

Locate and position floor section #8 onto the round center section and floor section #7 and floor section #1.

Adjustments can be made using the heavy rubber hammer by tapping each piece of the floor sections into the round center section.

Around the outside edge of the floor sections there are location marks for locating the wall sections. They are marked #1 thru #8.

The wall sections are marked #1, 14 pieces are marked #2-15 and #16

YOU MUST START WITH THE WALL SECTION MARKED #1.

Locate and position wall section #1

Center wall section #1 on the joint between floor section #1 and floor section #2

Locate and position the remainder of the wall sections #2-15 onto the floor section and the previous wall section.

Locate and position wall section #16 onto the floor section and wall section #2-15 and wall section #1.

Adjustments can be made using the heavy rubber hammer and the crowbar. Use the heavy rubber hammer to tap each piece of the wall sections into the floor sections. Use the crowbar for leverage when moving the wall sections into position.

Before you apply the Sikaflex 1A sealant, vacuum the entire inside of the pool, joints, floor and wall. A shop-vac type vacuum works well.

APPLYING THE SIKAFLEX 1A SEALANT (Google search for: Sikaflex 1a Product Data Sheet)

You will need a bucket of water and a bunch of damp rags for clean up.

To apply the sealant use a **DRIPLESS CAULKING GUN**. Cut the yellow plastic tip on an angle at the 3/8 mark.

Insert a phillips screwdriver into the yellow plastic tip to break the seal. You are ready to apply the sealant.

Start applying the sealant at the inner circle. **TAKE YOUR TIME. DO NOT RUSH.** When you reach the joint at the floor sections give an extra squeeze. Smooth out the sealant with your thumb forcing the sealant into the joint. Wet your thumb with water before you smooth out the sealant and wipe off your hands with a damp rag.

Next apply the sealant to the outer circle and the wall joints. When you reach the joint at the floor and wall sections give an extra squeeze. Smooth out the sealant with your thumb forcing the sealant into the joint. Wet your thumb with water before you smooth out the sealant and wipe off your hands with a damp rag.

Next apply the sealant to the floor joints. Smooth out the sealant with your thumb forcing the sealant into the joint. Wet your thumb with water before you smooth out the sealant and wipe off your hands with a damp rag.

You are now ready to place the pool caps.

Start by placing one pool cap onto the top of the pool wall centered on the joint between wall section #1 and #2. Center the pool cap in all four directions. Place the rest of the pool caps, one at a time, onto the pool wall butting the end against the previous pool cap end. If the placement of the last pool cap is tight move the pool caps out slightly to fit the last pool cap. If the placement of the last pool cap is loose move the pool caps in slightly to fit the last pool cap.

Apply the sealant to the underside of the pool cap on the outside and inside of the pool wall.