## SET UP INSTRUCTIONS 3677 109" SAVONA FOUNTAIN ON 8' POOL

Open bag containing the pump kit **P180004**. In the kit you will find:

1 - 02728 (1800 gallon per hour pump)

1 – hose clamp

1 - tube of silicone

1 – 110" long piece of 1" clear tubing

1 – rubber stopper

- 1. Prepare a level base of 4" poured concrete or 6" compacted crushed limestone. The 8' fountain pool has an outside base diameter of 96".
- 2. In the center of the 8' fountain pool you will see a PVC insert. Find the pump and run the plug end of the power cord down the PVC pipe. Leave three feet of slack on the power cord from the pump to the PVC pipe. Retrieve the power cord from under the pool and place the power cord in the groove in the bottom of pool. Find the rubber stopper and slip it onto the power cord with the smaller end facing away from the pump. Find the tube of silicone and apply around the outside edge of the rubber stopper and around the power cord. Insert the rubber stopper snugly into the PVC pipe.
- 3. Place the 8' fountain pool in the center of the area where the fountain is to be displayed.
- 4. Find the square pumphouse and position it in the center of the 8' fountain pool and level. To level, place level on top rim of the pump house. Level in (2) Two directions left to right and front to back. **Shim as needed**.
- 5. Find the fountain pedestal and position it on the square pumphouse. Find the 1" clear tubing and insert one end into the water inlet hole that is in the pumphouse and then up the center hole that is in the fountain pedestal.
- 6. Find the large shell and run the 1" clear tubing up thru the PVC insert in the center housing of the shell. Position this shell on top of the pedestal and level. To level the shell, place the level on the top of the outside rim of the shell. Level as stated in step #4.
- 7. Find the spacer. Remove any excess concrete or tape from both ends and inside of the PVC pipe in the spacer. Run the 1" clear tubing up thru the PVC insert in the center of the spacer. Position this spacer on top of the center housing of the large shell and level. To level spacer, place level on the top of the spacer. Level as stated in step #4.
- 8. Pull the end of the 1" clear tubing up from the center of the fountain spacer enough so that you can attach the opposite end of the 1" clear tubing to the pump with a hose clamp. Make sure there are no kinks in the 1" clear tubing and that the pump is sitting on the floor of the fountain pool.
- 9. Find the second shell and run the 1" clear tubing up thru the PVC insert in the center housing of the shell. Position this shell on top of the spacer and level. To level the shell, place the level on the top of the outside rim of the shell. Level as stated in step #4.
- 10. Find the finial. Remove any excess concrete or tape from both ends and inside of the PVC pipe in the finial. Trim the 1" clear tubing 10" above the center housing in the second shell. Slip the finial onto the 1" clear tubing and position the finial on top of fountain.
- 11. Find the drain plugs and insert them snugly into the drain insert located in the two shells and the 8' fountain pool. Remove any tape and or dirt from the drain insert before you insert the drain plugs.
- 12. Fill the large shell and the pool with water. Plug the pump into a 110VAC GFCI protected outlet. To adjust the flow of water, remove the finial and trim the 1" clear tubing an inch shorter. Repeat if necessary.

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