

SET UP INSTRUCTIONS 3415 SMALL FOUR TIER FOUNTAIN 3574 CLASSIC FOUR TIER FOUNTAIN

Open bag containing the pump kit **P40002**. In the kit you will find:

1 - 40400 (400 gallon per hour pump)

1 - 1/2" plastic tee

1 - rubber stopper

1 - 48" long piece of 1/2" clear tubing

1 - 1/2" X 1/4" plastic ell

- 1. Place pedestal on a firm level surface where fountain will remain. Place the largest shell on the pedestal.
- 2. Find the pump and rubber stopper. Place pump in pump house in center of shell and run the plug end of the electrical cord down the PVC pipe located in the pump house and down into the pedestal.

For the 3415 SMALL FOUR TIER FOUNTAIN

Retrieve cord from under shell and place in groove in top of pedestal.

For the 3574 CLASSIC FOUR TIER FOUNTAIN

Retrieve cord from under pedestal and place in groove in the bottom of pedestal.

- 3. Slip the rubber stopper onto the power cord with the smaller end facing away from the pump. Insert the rubber stopper snugly into the PVC pipe. Make sure the pump is seated on the bottom of the pump house. Adjust position of the rubber stopper on the power cord if necessary.
- 4. Find the 1/2" clear tubing 48" long. Cut one piece 27" long, one piece 16" long and one piece 5" long. Attach one end of 1/2" clear tubing 27" long to the outlet side of the pump
- 5. Position the largest shell on pedestal and level. To level shell, place level on top rim of the pump house in the center of shell. Level in (2) Two directions left to right and front to back. **Shim as needed**.
- 6. Find the second shell and run the 1/2" clear tubing up thru the PVC insert in the center housing of the shell. Position this shell on top of the large shell and level. To level shell, place level on center housing in center of shell. Level as stated in step #5.
- 7. Find the third shell and run the 1/2" clear tubing up thru the PVC insert in the center housing of the shell. Position this shell on top of the previous shell and level. To level shell, place level on center housing in center of shell. Level as stated in step #5. **Cut 1/2" clear tubing 1" below the top surface of the center housing of third shell**. Find 1/2" plastic tee and attach an end connection of the tee to the end of the 1/2" clear tubing located in the center housing of the third shell.
- 8. Attach the piece of 1/2" clear tubing 5" long onto the middle connection of the 1/2" plastic tee and place tubing in the groove located in the wall of the center housing of the third shell. Cut the 1/2" clear tubing about 1" past the outside wall. Find 1/2" X 1/4" plastic ell and attach the 1/2" end to the end of the 1/2" clear tubing just outside the wall pointing down. Find the piece of 1/2" clear tubing 16" long and attach it to the opposite end connection of the 1/2" plastic tee located in the center housing of the third shell.
- 9. Find the fourth shell and run the 1/2" clear tubing up thru the PVC insert in the center housing of the shell. Position this shell on top of the previous shell and level. To level shell, place level on center housing in center of shell. Level as stated in step #5. Trim the 1/2" clear tubing 7" above the top surface of the center housing.
- 10. Find the finial. In the center of the finial there is a PVC pipe, clean any excess concrete or tape from both ends and inside of PVC pipe. Slip the finial onto the 1/2" clear tubing and position the finial on top of fountain.
- 10. Find the three drain plugs and insert snugly into the drain inserts located in the three larger shells. Remove any tape and or dirt from the drain inserts before you insert the drain plugs. Fill shells with water and plug pump into a 110VAC GFCI protected outlet. Adjust water flow to the finial using the dial type flow control located on the front of the pump until the desired result is achieved. **3415sup** 10/21/10

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